



HUNT GROUP

INTERNATIONAL ARMS & SECURITY

SCX12
SHOTGUN
INSTRUCTION MANUAL

READ THE INSTRUCTIONS AND
WARNINGS IN THIS MANUAL
CAREFULLY BEFORE USING THIS
FIREARM

QUALITY CONTROL - WARRANTY CARD

Serial No. of weapon _____ Model _____

Manufacturer _____

Caliber _____ Year of manufacture _____ Barrel Length _____

Number of Cartridges and grams of cartridges tested _____

Chamber details _____

PURCHASER _____

Address _____

Purchase date _____

Signature _____

PLEASE SIGN AND RETURN THIS CARD TO VALIDATE WARRANTY



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SCX12

SEMI AUTOMATIC SHOTGUN

INSTRUCTION MANUAL

As a rifle owner, we will state the following safe rifle usage rules. You must comply exactly!

- Keep your rifle out of reach of children.
- Keep your rifle and cartridge in separate places.
- Do not store the rifle fully loaded.
- After your shot is finished, unload your rifle. Make sure your rifle is unloaded and safe when climbing a tree, jumping over a fence or walking on a slippery surface.
- Do not load your rifle before you reach the place where you will shoot.
- NEVER keep your finger on the trigger before you see the target and decide to fire.
- Never shoot at water, rocks or hard surfaces.

Regardless of whether your rifle is loaded or unloaded, always make sure that the muzzle of your rifle is pointed in a safe direction.

- When giving your rifle to anyone, make sure that the mechanism is fully open and your rifle is safe and without a cartridge.
- Always use goggles and headphones while shooting.
- After using your rifle, be sure to disassemble the barrel, the choke on the barrel, the gas chamber, the piston, the mechanism, and replace them after cleaning and lubricating them.
- When shooting with your rifle, make sure that the fore-end fixing nut, the barrel fixing nut and the gas chamber fixing nut are tightened. (Don't forget to tighten the connection nuts after disassembling your rifle for cleaning or any other reason)

Otherwise, your rifle will leak gas and the barrel will not be stable, so the operating efficiency will decrease.

Safety rules are very important for the protection of you and your loved ones. Ignoring the points specified in the instructions for use can cause very serious injuries.

Keep your operating instructions as long as you use your rifle. If your rifle changes hands, also hand over your operating instructions.

For any lost or missing user manual, please request a free copy from your factory or you can access the information you want from www.blackaccestactical.com

After cleaning, disassembling or assembling your rifle, please check the functional suitability of the rifle once again before using the cartridge.

Any modification made outside of our factory and improper assembly of parts to your rifle can cause very dangerous errors and as a result, serious damage to the user and the people around!

Correct assembly and operability of the rifle after any disassembly and reassembly is entirely the responsibility of the user.

NEVER enter any cartridge filling and use process without fully reading and understanding the information in this user manual.

Before using your rifle, definitely learn the working principles of your rifle, these operations include **"TAKING SAFE POSITION"**, other safety features, opening and closing the mechanism safely, loading and unloading in a safe manner.



Remove Shroud.



Loose the forend nut.



Take off screws on the forend.



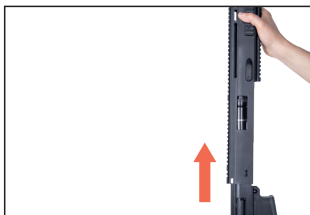
Take off screws on the other side of forend.



Take off screws from upper side of forend.



Now remove the forend nut.



Pull forend to forward direction.



Take off forend from barrel.



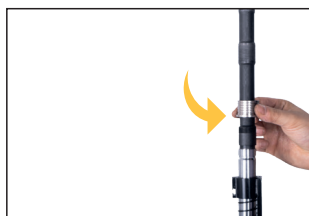
Gas chamber.



O-Ring between gas chamber&piston.

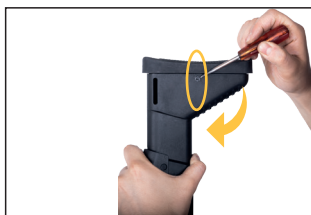


Now remove gas chamber as in picture.



Remove piston as in picture.

ASSEMBLY : Please follow all dis assembly steps from END to START.



Remove side screw ring.



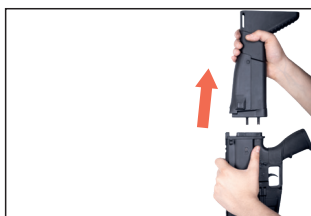
Remove screw as shown in the picture.



Remove recoil pad.



Now loose main screw in stock.

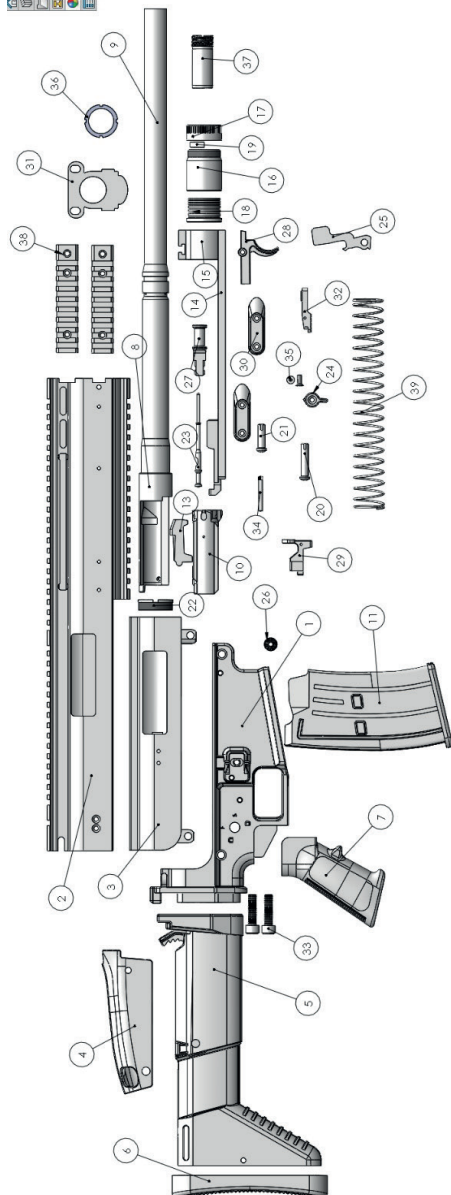


Easily take off stock by pulling into upward direction.



Photo with removed stock.

ASSEMBLY : Please follow all dis assembly steps from **END** to **START**.



- 1 - Lower Receiver
- 2- Handdguard
- 3- Upper Receiver
- 4- Cheekbone
- 5- Stock
- 6- Recoil Pads
- 7- Grip
- 8- Barrel
- 9- Barrel
- 10- Bolt Carrier
- 11- Magazine
- 12- Magazine
- 13- Bolt Carrier
- 14- Action Bar
- 15- Action Bar (x2)
- 16- Gas Blocks
- 17- Gas Blocks nut
- 18- Piston
- 19- Gas block o - ring
- 20- Receiv Pin
- 21- Receiv Pin
- 22- Upper Receiver Nut
- 23- Firing Pin
- 24- Safety Selector
- 25- Hammer
- 26- Magazine Button
- 27- Charging Handle
- 28- Trigger
- 29- Bolt Catch
- 30- Handguard Accessories
- 31- Handguard Accessories
- 32- Magazine Realase
- 33- Stock Screw
- 34- Trigger Pin
- 35- Handguard Screw
- 36- Handguard Nut
- 37- Chokes
- 39- Picatinny
- 39- Operating Spring



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BE COURTEOUS

When shooting or hunting always acquire the permission of the landowner. Respect the land.

Do not litter, use gates when possible, leave open and closed gates closed. Drive vehicles only where advance permission has been granted and always express gratitude for use of another person's land.

Offer your labour or game as repayment for the privilege of use. Remember you are helping develop a reputation for all sportsmen/sportswomen.

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